

## FAN LAWS

## INCOMPRESSIBLE FLOW &amp; CONSTANT EFFICIENCY

- 1)  $CFM_a = CFM_b \times (RPM_a / RPM_b)$
- 2)  $FTP_a = FTP_b \times (RPM_a / RPM_b)^2 \times (\delta_a / \delta_b)$
- 3)  $HP_a = HP_b \times (RPM_a / RPM_b)^3 \times (\delta_a / \delta_b)$
- 4)  $PWL_a = PWL_b + 50 \log (RPM_a / RPM_b) + 20 \log (\delta_a / \delta_b)$

## WHERE:

RPM = rotative speed

FTP = fan total pressure

PWL = sound power level, dB

CFM = capacity

HP = power

 $\delta$  = gas density

## Example:

The fan operates at 11,500 rpm and delivers 800 cfm @ 6 in wg at 0.0765 lb/ft<sup>3</sup>. The fan requires 1300 watts. The noise level is 85 dB.

What is the fan performance at 0.063 lb/ft<sup>3</sup> and 7600 rpm?

- 1)  $CFM_a = CFM_b \times (RPM_a / RPM_b)$   
 $CFM_a = 800 \times (7600 / 11500)$   
 $CFM_a = 529 \text{ cfm}$
- 2)  $FTP_a = FTP_b \times (RPM_a / RPM_b)^2 \times (\delta_a / \delta_b)$   
 $FTP_a = 6.0 \times (7600 / 11500)^2 \times (.063 / .0765)$   
 $FTP_a = 2.16 \text{ in wg}$
- 3)  $HP_a = HP_b \times (RPM_a / RPM_b)^3 \times (\delta_a / \delta_b)$   
 $HP_a = 1300 \times (7600 / 11500)^3 \times (.063 / .0765)$   
 $HP_a = 309 \text{ watts}$
- 4)  $PWL_a = PWL_b + 50 \log (RPM_a / RPM_b) + 20 \log (\delta_a / \delta_b)$   
 $PWL_a = 85 + 50 \log (7600 / 11500) + 20 \log (.063 / .0765)$   
 $PWL_a = 85 - 8.99 - 1.69$   
 $PWL_a = 74 \text{ dB}$

**BASIC FORMULAS**

**PRESSURE CONVERSIONS:**

psi= 0.0361 \*(in wg )

in Hg = 2.036\*(psi)

millibars= 0.4018\*(in wg)

in wg = 13.60\*(in Hg)

psi= 0.4912 \* (in Hg)

bars = 0.0690 \* (psi)

**CAPACITY CONVERSIONS:**

liters/sec = 0.4719\*(cfm)

cfm = 2.1192\*(l/s)

**POWER CONVERSIONS:**

WATTS = 745.7\*(hp)

BTU/HR = 3.413\*(watts)

**DENSITY CALCULATION:**

$\rho$  (lb/ft<sup>3</sup>) = 1.326\*Pb (in Hg) / (459.7 + T<sub>F</sub>)

$\rho$  (lb/ft<sup>3</sup>) = .07647 \* (P/P<sub>0</sub>) \* (T<sub>0</sub>/T)

T(°R)

$\rho$  (kg/m<sup>3</sup>) = 16.0169 \*  $\rho$  (lb/ft<sup>3</sup>)

**VELOCITY:**

V (ft/sec)= cfm / (60 \*A(ft<sup>2</sup>))

**MASS FLOW:**

m (lb/min) =  $\rho$  (lb/ft<sup>3</sup>)\*cfm

**VELOCITY PRESSURE:**

Pv (in wg) = V<sup>2</sup>/4460 @ 0.075 lb/ft<sup>3</sup>

Pv (in wg) = V<sup>2</sup>/4372 @ 0.0765 lb/ft<sup>3</sup>

**FAN AIR HORSEPOWER:**

AHP = CFM \*P<sub>TOTAL</sub> / 6356

**FAN TOTAL EFFICIENCY:**

$\eta_{TOTAL}$  = 745.6 \* AHP/ WATTS

**AIR TEMPERATURE RISE:**

$\Delta T_{AIR}$  = 0.2370\* Watts / m (lb/min)

where c<sub>p</sub>=.240 Btu / lb-°F

**SYSTEM RESISTANCE CURVE:**

$\Delta P_{SYSTEM} \propto (cfm)^n$

n = 2 for turbulent flow

**DC Power:**

Watts (DC) = Volts \* Amps

**3 Phase AC Power:**

Watts (AC) = 1.732 \* Volts \* Amps \* Power Factor  
Power Factor = Watts / (1.732 \* Volts \* Amps)